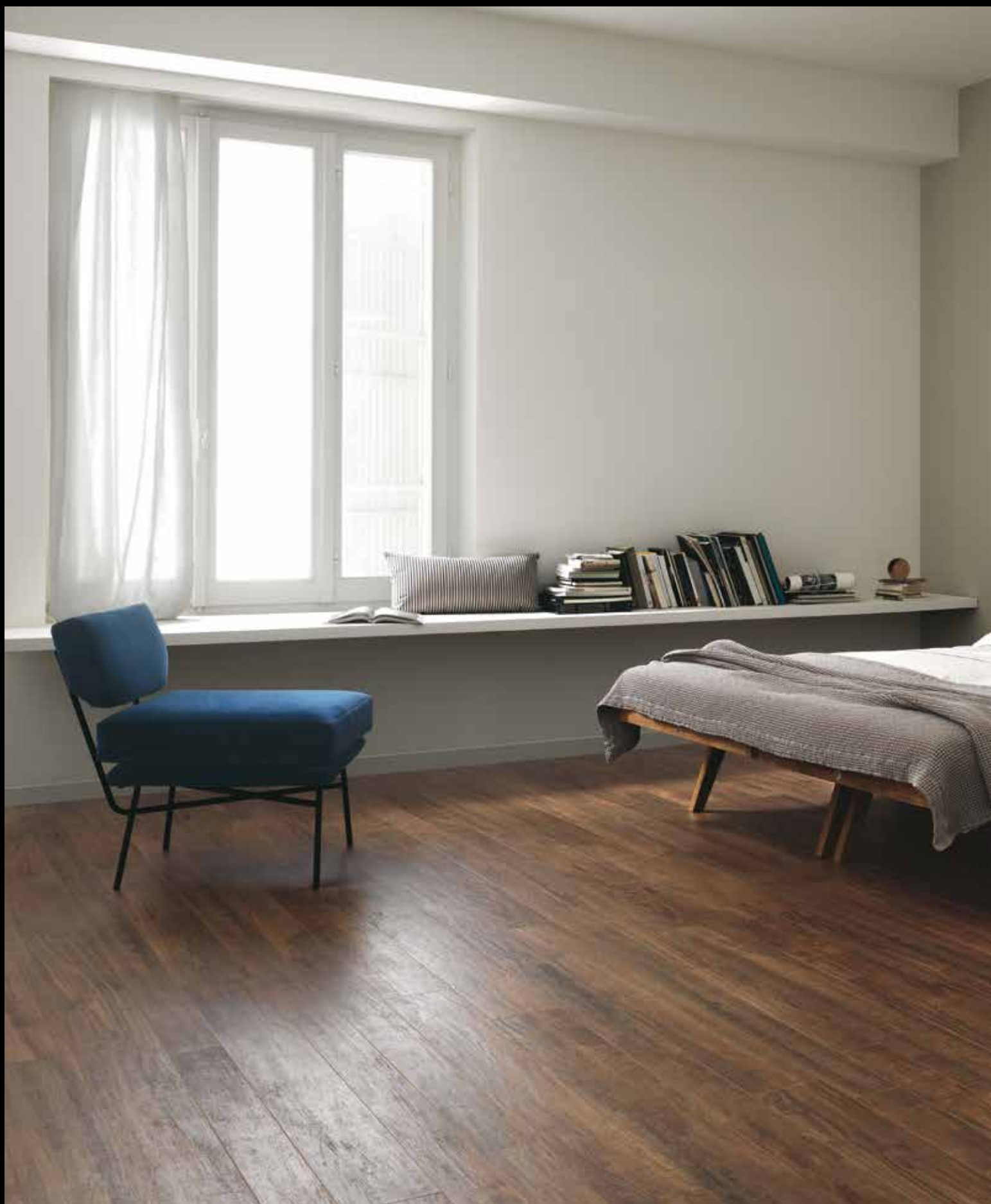


WOODSTYLE



live inspired





A GENTLER MORE REFINED WOOD

The simplicity in color and scope of Woodstyle deftly accentuates the design arena's current adoption of subtle décor options. Advanced 3d digital print techniques convey delicate structures with a slightly textured surface that defies any traditional wood species but rather is unique in its presentation as a contemporary, nuanced wood-look, drawn from the inspiration of rich walnut. Distinctive graining with soft scraped effects lends warmth to this sophisticated series and to any room in the home.

Woodstyle's impervious porcelain makes it a winner for areas requiring frost- and impact-resistance. Because natural woods face challenges in these environments, Woodstyle is a viable option for showers, spas, patios, steamrooms and exterior vertical installations where wood looks great but can suffer structural and aesthetic breakdown due to the elements of nature.

Three authentic wood colors – Acero, Faggio, Noce – comprise the series. The warmer, dark colors suggest traditional settings while the lighter shade feels at home in contemporary areas – but, truly, all are adaptive to varied residential and commercial settings. Large-format rectified planks in 6"x48", 8"x48", and 12"x48" offer pattern options for creative floor effects that can readily transition to backsplashes or entire walls.









6"x48" Rectified
8"x48" Rectified
12"x48" Rectified



R35U Faggio
12"x48" Rectified

R35Y Faggio
8"x48" Rectified

R36A Faggio
6"x48" Rectified

R35W Acero
12"x48" Rectified

R362 Acero
8"x48" Rectified

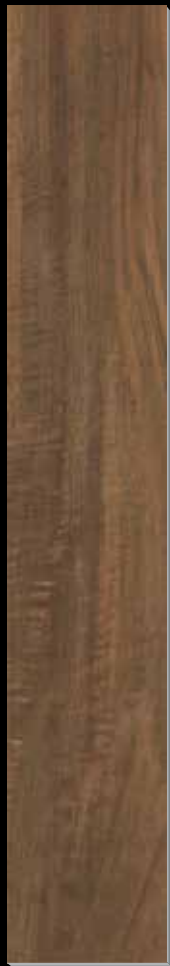
R36D Acero
6"x48" Rectified

WOODSTYLE | COLOR BODY PORCELAIN TILE

6"x48" Rectified
8"x48" Rectified
12"x48" Rectified



R35X Noce
12"x48" Rectified



R365 Noce
8"x48" Rectified



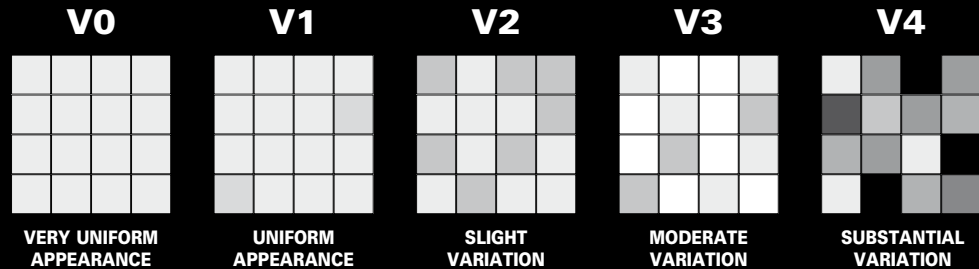
R36E Noce
6"x48" Rectified

SHADE VARIATIONS

The color and shade of all tiles vary to some degree. This variance can be from piece to piece and can also occur from production run to production run.

American National Standard Specifications for Ceramic Tile (ANSI) has implemented a guide that rates ceramic tile on a five-point scale and ranges from V0 through V4.

Instituting the ANSI's color shade variation guidelines you will reduce customer complaints and sell the unique and individual beauty of each ceramic tile.



V0 Very Uniform Appearance

Pieces of the same shade value are very uniform and smooth in texture.

V1 Uniform Appearance

Differences among pieces from the same production run are minimal.

V2 Slight Variation

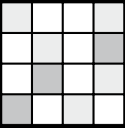
Clearly Distinguishable differences in texture and/or pattern within similar colors.

V3 Moderate Variation

While the colors and/or texture present on a single piece of tile will be indicative of the colors and/or texture to be expected on the other tiles, the amount of colors and/or texture on each piece may vary significantly. It is recommended that the range be viewed before selection.

V4 Substantial Variation

Random color and/or texture differences from tile to tile, so that one tile may have totally different colors and/or texture from that on other tiles. Thus, the final installation will be unique. It is recommended that the range be viewed before selection.

SHADE VARIATION AND APPLICATIONS				
V3		Residential	Commercial	Industrial
 <p>MODERATE VARIATION</p>	Floor	•	•	
	Wall	•	•	•
	Countertop	•	•	•

Water, oil, grease, or other fluids create slippery conditions. Floors with exposure to these conditions require extra caution in product selection and proper maintenance.

CARE & MAINTENANCE

Woodstyle is a stain-resistant porcelain tile. Routine maintenance will keep your tile looking new for years to come.

Ragno USA's products are typically easy to install and maintain using the following general guidelines:

- Choose tile from same dye lot and caliber whenever possible
- Select tile alternately from several boxes and rotate when installing
- Follow industry-accepted installation practices as detailed by Tile Council of America "Handbook for Ceramic Tile Installation" or those recommended by the Ceramic Tile Institute of America
- Remove all grout residue promptly after application; neither acid cleaning nor sealing is recommended
- Clean regularly with clear water and/or a neutral (soapless) cleaner, wipe dry to lessen slippery conditions

TECHNICAL SPECIFICATIONS

DESCRIPTION	ANSI STANDARD	RESULT	ASTM TEST METHOD
Water Absorption	≤ 0.50%	≤ 0.50%	C373
Frost Resistance	As Reported	Resistant	C1026
Scratch Resistance	MOHS 1-10	6	MOHS SCALE
Breaking Strength	≥ 250 lbf.	≥ 1003 lbf.	C648
Facial Dimension	- 3.0 % ≤ Nominal ≤ 2.0 %	Within Standard	C499
Thickness	≤ 0.04 in (1.02 mm max)	Within Standard	C499
Wedging (Squareness)	+/- 0.25 % or +/- 0.8 mm**	Within Standard	C502
Warpage (Flatness)	+/- 0.40 % or +/- 1.8 mm**	Within Standard	C485
Abrasion Resistance	Class 0 - Class V	Class IV	C1027
DCOF - Dynamic Coefficient of Friction (Wet Areas Only) ¹	As Reported	Minimum 0.42	DCOF AcuTest SM *
Chemical Resistance	Class A - Class E	Class A	C650
Stain Resistance	Class A - Class E	Class A	C1378

¹Dynamic Coefficient of Friction (DCOF) - Water, oil, grease or other fluids create slippery conditions. When installing floors in areas with exposure to these conditions, a minimum D.C.O.F. value of 0.42 is required. Additionally, extra caution is required with regards to product selection and proper maintenance. Visit www.tcnatile.com for complete information regarding the DCOF Acutest test method and values.

*DCOF AcuTest is the industry designation for the test procedure contained in ANSI A137.1 Section 9.6, which has been extensively researched, allows for in-situ field measurements, and is in use at tile manufacturing facilities. It was so named to distinguish it from other DCOF measurements using different instruments and/or protocols.

** Whichever is less

PACKAGING

	SIZE	THICKNESS	BOX			PALLET		
			PCS	SQ FT	LBS	BOXES	SQ FT	LBS
Floor Tile	12"x 48" R	7/16"	03	11.63	60.00	20	232.60	1200.00
Floor Tile	8"x 48" R	7/16"	03	7.75	40.00	40	310.00	1600.00
Floor Tile	6"x 48" R	7/16"	06	11.63	59.00	24	279.12	1416.00



Floor Tile



Wall Tile



3d Printing Technique



Rectified Tile



Suitable for Outdoors



Moderate Variation



Frost Resistant



Abrasion Resistance



D.C.O.F. (Wet Areas)
(Minimum 0.42)



25% Minimum Pre-Consumer Recycled Content



No VOC



Contributes to LEED Credits



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