RAGNO USA

ARTE

live inspired

COLOR BODY PORCELAIN TILE | RECTIFIED | MADE IN THE USA

ARTE

A pure and elegant understatement with an environmental allure

Motifs taken from nature become soft and sophisticated marks that alternate with textured, gently animated surfaces in an elegant interplay of chromatic nuances and rectified sizes in order to optimise the various installation layouts.

The recovery of primitive and tactile shapes and instances give life to flooring and wall covering solutions of matchless refinement. A new aesthetic approach captures all the freshness of an outdoor setting with a modern twist, to give new vitality to your own home.

ARTE | COLOR BODY PORCELAIN TILE

R Rectified Tile

20″x 20″ Rectified
13″x 13″ Rectified
12"x24" Rectified
3 1/4″x 6 1/2″ Rectified

AJ3P Arte Bl
20"x20" Rectified

AJ3L Arte Bl
13"x13" Rectified

AJ3N Arte BG
20"x20" Rectified

AJ3K Arte BG
13"x13" Rectified

AJ3S Arte Bl
12"x24" Rectified

AJ3V Arte Bl
3 1/4"x6 1/2" Rectified

AJ3R Arte BG
12"x24" Rectified

AJ3U Arte BG
3 1/4"x6 1/2" Rectified

AJ3Y Arte Bl
Brick Mosaic
13"x13"

AJ3X Arte BG
Brick Mosaic
13"x13"

ARTE | COLOR BODY PORCELAIN TILE

20″x 20″ Rectified
13″x 13″ Rectified
12"x24" Rectified
3 1/4″x 6 1/2″ Rectified

AJ3Q Arte MA
20"x20" Rectified

AJ3M Arte MA
13"x13" Rectified

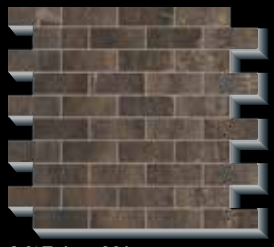
AJ3T Arte MA
12"x24" Rectified

AJ3W Arte MA
3 1/4"x6 1/2" Rectified

TRIMS

AJ33 Arte BI Bullnose
AJ32 Arte BG Bullnose
AJ34 Arte MA Bullnose
3″x13″

AK55 Arte BI Cove Base
AK54 Arte BG Cove Base
AK56 Arte MA Cove Base
6″x8″



AJ3Z Arte MA
Brick Mosaic
13"x13"

AK58 Arte BI Cove Base In Angle
AK57 Arte BG Cove Base In Angle
AK59 Arte MA Cove Base In Angle
1″x6″

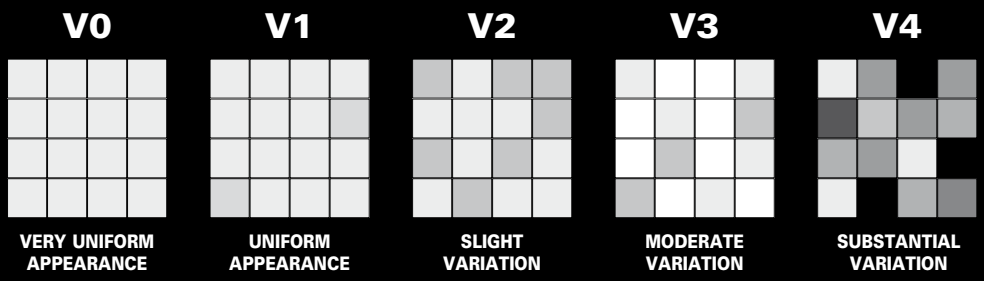
AK63 Arte BI Cove Base Out Angle
AK62 Arte BG Cove Base Out Angle
AK64 Arte MA Cove Base Out Angle
1″x6″

SHADE VARIATIONS

The color and shade of all tiles vary to some degree. This variance can be from piece to piece and can also occur from production run to production run.

American National Standard Specifications for Ceramic Tile (ANSI) has implemented a guide that rates ceramic tile on a five-point scale and ranges from V0 through V4.

Instituting the ANSI's color shade variation guidelines you will reduce customer complaints and sell the unique and individual beauty of each ceramic tile.



V0 Very Uniform Appearance
Pieces of the same shade value are very uniform and smooth in texture.

V1 Uniform Appearance
Differences among pieces from the same production run are minimal.

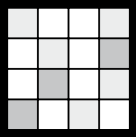
V2 Slight Variation
Clearly Distinguishable differences in texture and/or pattern within similar colors.

V3 Moderate Variation
While the colors and/or texture present on a single piece of tile will be indicative of the colors and/or texture to be expected on the other tiles, the amount of colors and/or texture on each piece may vary significantly. It is recommended that the range be viewed before selection.

V4 Substantial Variation
Random color and/or texture differences from tile to tile, so that one tile may have totally different colors and/or texture from that on other tiles. Thus, the final installation will be unique. It is recommended that the range be viewed before selection.

SHADE VARIATION AND APPLICATIONS

V3



MODERATE VARIATION

	Residential	Commercial	Industrial
Floor	•	•	
Wall	•	•	•
Countertop	•	•	•
Pool	•	•	•

Water, oil, grease, or other fluids create slippery conditions. Floors with exposure to these conditions require extra caution in product selection and proper maintenance.

CARE & MAINTENANCE

Arte is a stain-resistant porcelain tile. Routine maintenance will keep your tile looking new for years to come.

Ragno USA's products are typically easy to install and maintain using the following general guidelines:

- Choose tile from same dye lot and caliber whenever possible
- Select tile alternately from several boxes and rotate when installing
- Follow industry-accepted installation practices as detailed by Tile Council of America "Handbook for Ceramic Tile Installation" or those recommended by the Ceramic Tile Institute of America
- Remove all grout residue promptly after application; neither acid cleaning nor sealing is recommended
- Clean regularly with clear water and/or a neutral (soapless) cleaner, wipe dry to lessen slippery conditions

TECHNICAL SPECIFICATIONS

DESCRIPTION		ANSI STANDARD	RESULT	ASTM TEST METHOD
Water Absorption		≤ 0.50%	≤ 0.50%	C373
Frost Resistance		As Reported	Resistant	C1026
Scratch Resistance		MOHS 1-10	6	MOHS SCALE
Breaking Strength	20" x 20"	≥ 250 lbf.	≥ 605 lbf.	C648
	13" x 13"	≥ 250 lbf.	≥ 407 lbf.	C648
Facial Dimension		- 3.0 % ≤ Nominal ≤ 2.0 %	Within Standard	C499
Thickness		≤ 0.04 in (1.02 mm max)	Within Standard	C499
Wedging (Squareness)		+/- 0.25 % or +/- 0.8 mm**	Within Standard	C502
Warpage (Flatness)		+/- 0.40 % or +/- 1.3 mm**	Within Standard	C485
Abrasion Resistance		Class 0 - Class V	Class IV	C1027
DCOF - Dynamic Coefficient of Friction (Wet Areas Only)†		As Reported	Minimum 0.42	DCOF AcuTest℠*
SCOF-Static Coefficient of Friction (Wet)		As Reported	0.60 ≤ SCOF < 0.70	C1028
SCOF-Static Coefficient of Friction (Dry)		As Reported	0.70 ≤ SCOF < 0.80	C1028
Chemical Resistance		Class A - Class E	Class A	C650
Stain Resistance		Class A - Class E	Class A	C1378

†Dynamic Coefficient of Friction (DCOF) - Water, oil, grease or other fluids create slippery conditions. When installing floors in areas with exposure to these conditions, a minimum D.C.O.F. value of 0.42 is required. Additionally, extra caution is required with regards to product selection and proper maintenance. Visit www.tcnatile.com for complete information regarding the DCOF Acutest test method and values.
*DCOF AcuTest is the industry designation for the test procedure contained in ANSI A137.1 Section 9.6, which has been extensively researched, allows for in-situ field measurements, and is in use at tile manufacturing facilities. It was so named to distinguish it from other DCOF measurements using different instruments and/or protocols.
** Whichever is less

PACKAGING

	SIZE	THICKNESS	BOX			PALLET		
			PCS	SQ FT	LBS	BOXES	SQ FT	LBS
Floor Tile	20"x20" R	7/16"	06	15.96	84.00	24	383.04	2016.00
Floor Tile	13"x13" R	5/16"	13	15.11	58.00	44	664.84	2552.00
Floor Tile	12"x24" R	7/16"	05	9.51	55.00	40	380.40	2200.00
Floor Tile	3 1/4"x6 1/2" R	5/16"	72	10.22	42.00	51	521.22	2142.00
Mosaic-Brick	13"x13"	Compatible	10	11.62	36.00			
Cove Base**	6"x8"	Compatible	24		26.00			
Cove Base In Angle**	1"x6"	Compatible	6		2.00			
Cove Base Out Angle**	1"x6"	Compatible	6		2.00			
Bullnose*	3"x13"	Compatible	20		21.00			

* Trim is available in all colors and made to complement Floor Tile.
** Suggested for interior applications only.

Floor Tile

Wall Tile

Rectified Tile

Decorative Tile

Trim Available

Suitable for Outdoors

Moderate Variation

Frost Resistant

Abrasion Resistance

D.C.O.F. (Wet Areas) (Minimum 0.42)

S.C.O.F. (Wet) (Valid Through 12-31-2013)

S.C.O.F. (Dry) (Valid Through 12-31-2013)

21% Minimum Pre-Consumer Recycled Content

No VOC

Contributes to LEED Credits

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live inspired

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